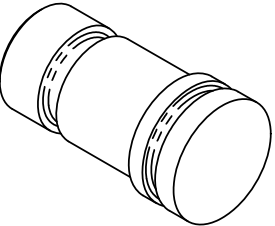


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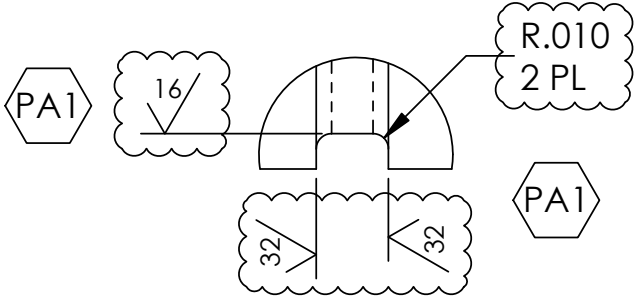
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 03871	04-29-13	P.BRAVO

NOTES:

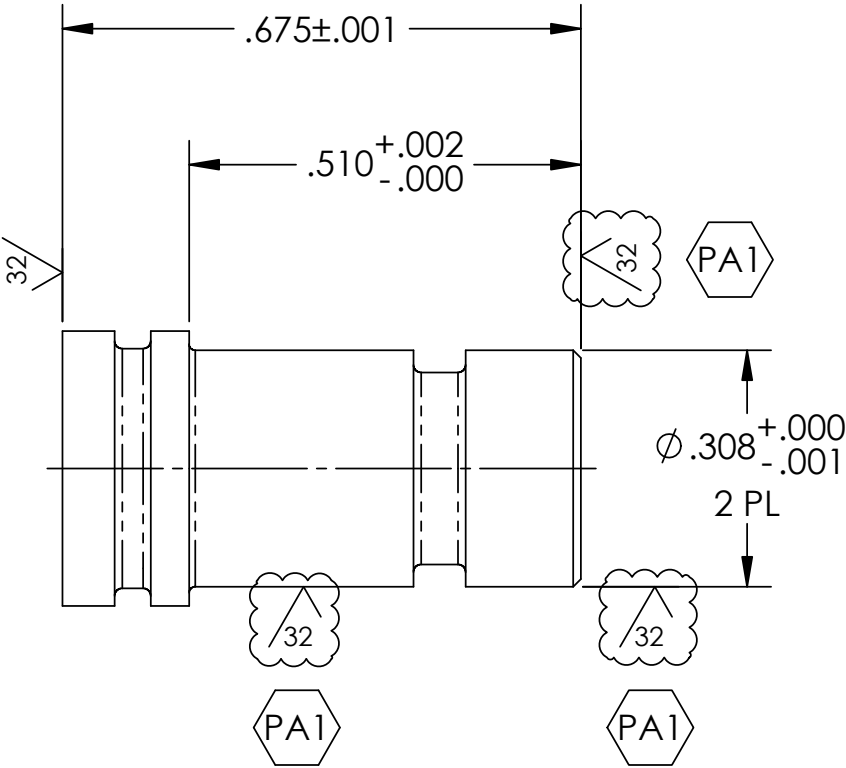
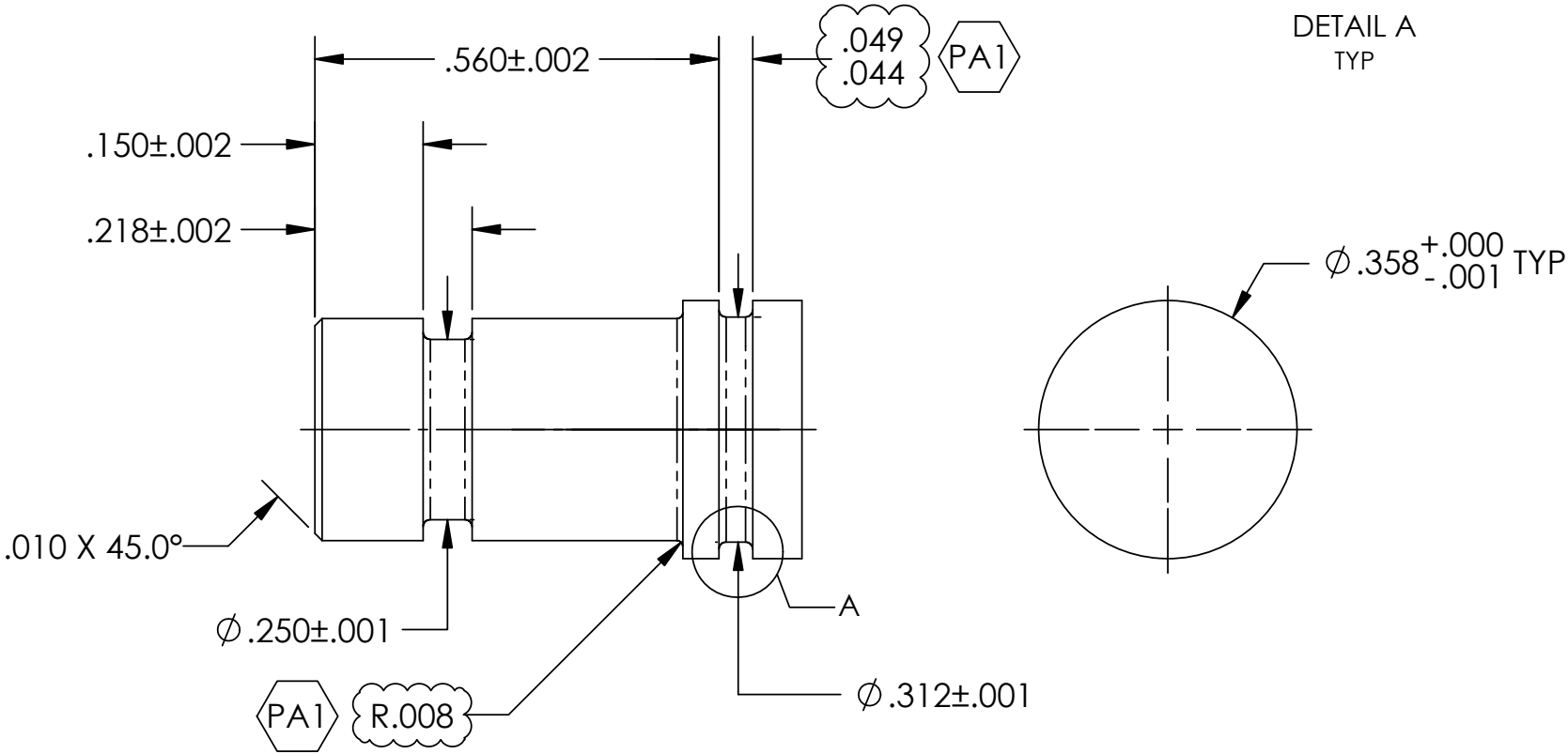
1. DEBURR AND BREAK ALL SHARP EDGES .005 TO .010 MAX PA1
- 2 MATERIAL: 17-4PH H1150 STAINLESS STEEL IAW AMS 5643 OR ASTM A564 PA1
3. IDENTIFY IAW MPP-120 OR QSI 044




647.3010



DETAIL A  
TYP



PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
A3-1 A3-1 B4-1  B5-1  B8-1 C2-1 C7-1 C8-1	PA1	NOTE 1: ADDED .005 TO .010 MAX NOTE 2: ADDED AMS 5643 AND ASTM A564 STANDARDS ADDED SURFACE ROUGHNESS VALUE REPLACED .605±.002 DIMENSION WITH .044-.049 ADDED SURFACE ROUGHNESS VALUES ADDED R.010 2 PL DIMENSION ADDED SURFACE ROUGHNESS VALUE ADDED R.008 DIMENSION ADDED SURFACE ROUGHNESS VALUE ADDED SURFACE ROUGHNESS VALUE	03-16-21	J.GARDINER	MDI	NEXT ORDER	P.PEREZ

	1	1	647.3010	TRIGGER PISTON	<div>2</div>		
		FIND #	PART #	DESCRIPTION	MAT'L	SPEC.	
QTY		PARTS LIST					
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR) 06-08-09		<div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div>			
645.5900		DRAWN BY E. ANDERSSON	CHECKER P. BRAVO				
		DRAWING APPROVAL P. BRAVO 04-29-13					
		CONTRACT No.					
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		TRIGGER PISTON			
				SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.3000	REV. PA1
				SCALE NONE		SHEET 1 OF 1	